

PARTS LIST

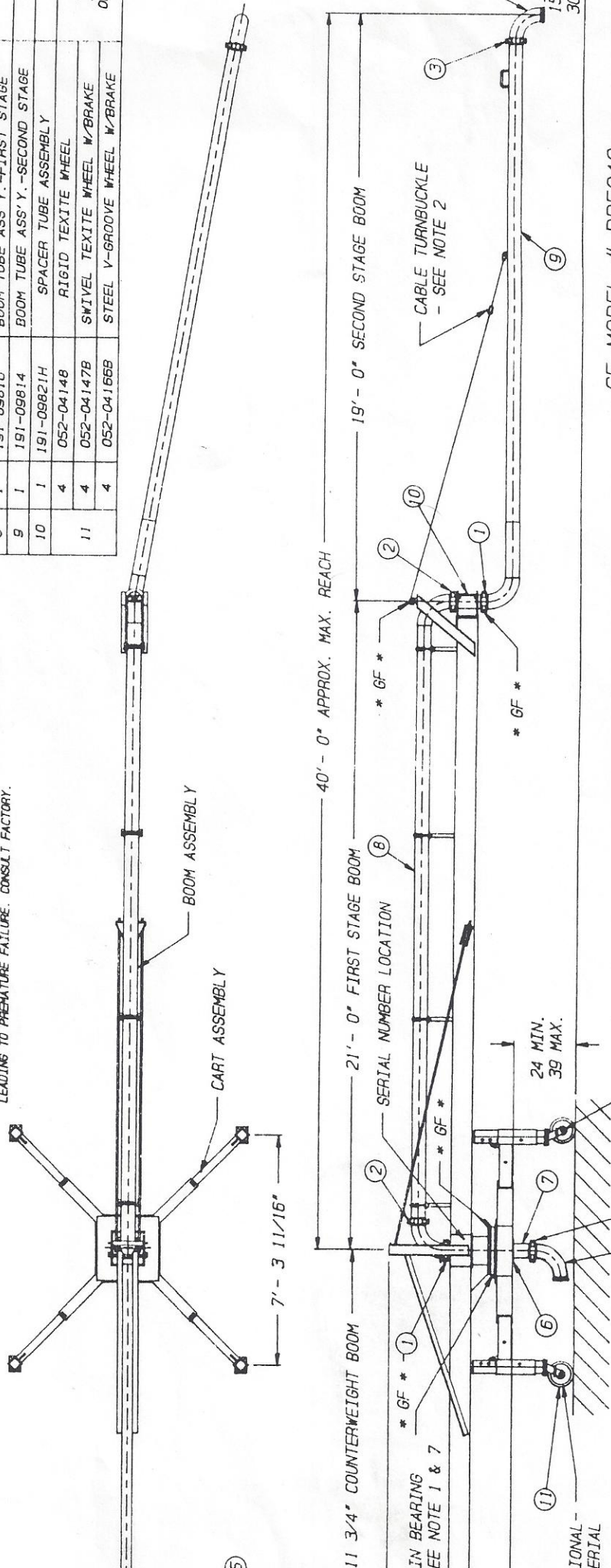
ITEM	QTY.	PART NO.	DESCRIPTION	NOTES
1	2	DSW50	5" 2-BOLT SWIVEL COUPLING	
2	3	CS088D	5" 2-BOLT COUPLING	
3	1	CS0SD	5" SNAP COUPLING	
4	3	P850900SDH	5" 90° ELBOW, HEAT TREATED	
5	16	191-09635	COUNTERWEIGHT - 94 lbs. EA.	
6	1	170-09838	INLET TUBE CLAMP	
7	1	B50735500	5" 7 GA. TUBE ASS'Y. 33 1/2" OAL	
8	1	191-09816	BOOM TUBE ASS'Y. -FIRST STAGE	
9	1	191-09814	BOOM TUBE ASS'Y. -SECOND STAGE	
10	1	191-09821H	SPACER TUBE ASSEMBLY	
	4	052-04148	RIGID TEXTITE WHEEL	WHEEL STYLE OPTION
	4	052-04147B	SWIVEL TEXTITE WHEEL W/BRAKE	
	4	052-04166B	STEEL V-GROOVE WHEEL W/BRAKE	

- 4) UNIT MUST HAVE 16 COUNTERWEIGHTS INSTALLED TO BALANCE PROPERLY.
- 5) BOOM MUST BE LOCKED & RESTRAINED DURING MOVING AND TRANSPORTATION.
- 6) KRETE-PLACER SHOULD BE CLEANED & BLOWN OUT SEPARATELY. USE EXTREME CAUTION WHEN CLEANING WITH AIR - BOOM MUST BE RESTRAINED. WATER CLEANING IS PREFERRED WHENEVER POSSIBLE.
- 7) LUBRICATE MAIN BEARING AND SWIVEL COUPLINGS DAILY. GREASE FITTING LOCATIONS ARE INDICATED BY *GF*.
- 8) UNIT IS NOT DESIGNED FOR OVERHEAD OPERATION.
- 9) HOSES, TRENCHES & EXTENSION PIPES CAN CREATE UNUSUAL FORCES ON SUPPORT MEMBERS LEADING TO PREMATURE FAILURE. CONSULT FACTORY.

BEARING WITH BOOM ASSEMBLY SEPARATE FROM CART ASSEMBLY. DURING OPERATION ROTATING RING OF BEARING SO THAT HARDENING JUNCTION IS TO BE FROM BOOM AXIS. GREASE BEARING BOLTS BEFORE ASSEMBLY. BOLTS MUST BE TORQUED TO 200 FT. LBS. (NOTE BOLTS ARE GRADE 8.) TORQUE PROGRESSIVE AND AT 180° INTERVALS. CHECK TIGHTNESS AFTER OPERATION AND RECHECK 3 MONTHS LATER.

BUCKLE SO THAT SECOND STAGE BOOM ROTATES EASILY AND IS IN POSITION AT FIRST STAGE BOOM. MAKE ADJUSTMENT WHEN BOOM IS CONCRETE FILLED.

THEIR EXTENDED POSITION DURING USE.



CF MODEL # DP5040

UNLESS OTHERWISE SPECIFIED		DRAWN	P. SMITH	5/3/90
BREAK CORNERS	.005-.015	CHECKED		
FRACT.	.XX .XXX	APPROVED		
+/-	+/- .03	APPLICATION		
ANGLES	MACH. SURF. ✓ MAX.	NEXT ASS'Y		
+/-	1°	FINAL ASS'Y		
HEAT TREATMENT	N/A	WELDING	N/A	
EDGE PREPARATION	N/A	FABRICATION	N/A	
NO. ECN	DESCRIPTION	NAME	DATE	REVISIONS

CF	CONSTRUCTION FORMS IN
	CEDARBURG, WISCONSIN 53012
NAME 40' KRETE-PLACER, GENERAL SPECIFICATION	
5" ID, HEVI-DUTY ENDS	
SCALE	1:45
WGT.	
MAT'L	
REF. CODE	
DWG. NO.	DP5040-0